## Express Mail No. EK968023110

We claim:

- 1. A method for the producing substantially identical microscale metal or metal alloy structures, said method comprising the steps of:
  - (a) fabricating a microscale mold insert having a size and shape that are generally complementary to the size and shape of the desired microscale structures;
  - (b) etching away surface oxides, if any, from the microscale mold insert;
  - (c) coating the microscale mold insert with a bond inhibitor layer;
  - (d) heating a metal plate or a metal alloy plate and the microscale mold insert to a temperature between about 40% and about 90% of the melting point of the plate;
  - (e) pressing the heated plate and the heated microscale mold insert together to form an inverse image of the microscale mold insert in the plate; wherein the inverse image is complementary to the microscale mold insert to an accuracy within about 10 microns;
  - repeating steps (d) and (e) a plurality of times using the same or a different coated microscale mold insert to produce a plurality of substantially identical high aspect ratio microscale metal or metal alloy structures.
- 2. A method as recited in Claim 1, additionally comprising the step of coating the microscale mold insert with a precursor layer; wherein the precursor layer promotes adhesion between the microscale mold insert and the bond inhibitor-layer.

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- 3. A method as recited in Claim 2, wherein the precursor layer is selected from the group consisting of Ti, Cr, and W.
- 4. A method as recited in Claim 3, wherein the precursor layer comprises Ti.
- 5. A method as recited in Claim 1, wherein the bond inhibitor layer is selected from the group consisting of amorphous hydrocarbons, metal-containing amorphous hydrocarbons, amorphous silicon nitrides, metal-containing silicon nitrides, diamonds, metal carbides, metal borides, and metal nitrides.
- 6. A method as recited in Claim 2, wherein the precursor layer is deposited by sputtering.
- 7. A method as recited in Claim 2, wherein the precursor layer is deposited by evaporation deposition.
- 8. A method as recited in Claim 2, wherein the precursor layer is deposited by chemical vapor deposition.
- 9. A method as recited in Claim 1, wherein the bond-inhibitor layer is deposited by sputtering.
- 10. A method as recited in Claim 1, wherein the bond inhibitor layer is deposited by evaporation deposition.

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11.	A method as recited in Claim 1, wherein the bond-inhibitor layer is deposited by hybrid
physica	al/chemical vapor deposition.

- 12. A method as recited in Claim 1, wherein the metal plate comprise a metal or metal alloy selected from the group consisting of Zn, Al, Al-alloys, Cu, Ni, Fe, and Ni-Fe alloys.
- 13. A method as recited in Claim 1, wherein the metal plate comprises Al.
- 14. A method as recited in Claim 1, wherein the metal plate comprises an Al-alloy.
- 15. A method as recited in Claim 1, wherein the metal plate comprises Zn.
- 16. A method as recited in Claim 1, wherein the inverse image is complementary to the microscale mold insert to an accuracy of less than about 1 micron.
- 17. A microscale metal or metal alloy structure produced by the method of Claim 1.